

4/6/2018

[Dart Hawkesbury] Job Sheet - Gagnon-Donovan, Michelle

APR 09 2018



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D412-702-345
Job Sheet 175507



Part No: D412-702-345

Job Qty: 1 ea

Part Name: Shoulder Harness, 3-Point Att., Inertia Reel Continuous Belt, 4 Man Aft



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/6/18

Job Tracking No:

Due Date: 5/1/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG DSI9511 REV A IIN D412-702-2 Rev.B IPP Rev:A new issue DD 10.04.30 verified:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	5/1/18	5/1/18	0.00	0.00	Start Up Stores/Pkg-2		APR 24 2018
110	Packaging	1 pcs	5/1/18	5/1/18	0.00	0.00	Packaging1-4		MAY 02 2018
120	QC	1 pcs	5/1/18	5/1/18	0.00	0.00	QC4		
125	DC	1 pcs	5/1/18	5/1/18	0.00	0.00	DC		
130	Packaging	1 pcs	5/1/18	5/1/18	0.00	0.00	Packaging3-2		
140	QC21-FG	1 Ea	5/1/18	5/1/18	0.00	0.00	QC21		

Part Op 125 - Photocopy bluefile & type labels per PPP D412-702-345 CHG001

Descriptions: 130 - Identify and pack for shipping as per PPP D412-702-345 Location: F9029 PPP Rev: _____

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-16A	Bolt	2 Ea (2 ea)	90-Start up Operation	S060052
AN4-25A	Bolt	4 Ea (4 ea)	90-Start up Operation	Eml137615
AN4-27A	Bolt	4 Ea (4 ea)	90-Start up Operation	S019261
D3572-041	Guide	2 Ea (2 ea)	90-Start up Operation	F161544X1
D412-702-311	Harness Assembly	1 Ea (1 ea)	90-Start up Operation	S0603242
D412-702-313	Harness Assembly	1 Ea (1 ea)	90-Start up Operation	S060339
D412-702-321	Harness Assembly	1 Ea (1 ea)	90-Start up Operation	S060345
D412-702-323	Harness Assembly	1 Ea (1 ea)	90-Start up Operation	S060338
MS21042L4	Nut	6 Ea (6 ea)	90-Start up Operation	S045901
NAS1149D0463J	Washer	20 Ea (20 ea)	90-Start up Operation	S045815



Container No: S067838



Part: D412-702-345

Job No: 175507

Serial No/Batch: S067838

Revision: A / B

Inspector:

DART Aerospace Ltd.
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Date: 05/02/18

Plex 4/6/18 8:52 AM Dart.Gagnon.Michelle

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN4-16A	2	214	0
	AN4-25A	4	100	0
	AN4-27A	4	52	0
	D3572-041	2	3	0
	D412-702-311	1	1	0
	D412-702-313	1	1	0
	D412-702-321	1	1	0
	D412-702-323	1	1	0
	MS21042L4	6	3,873	0
	NAS1149D0463J	20	5,730	0

Part Specifications

Specifications could not be found.

Plex 4/6/18 8:52 AM Dart.Gagnon.Michelle



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Container View (Active) - Master Unit Containers

Master Unit No	Container No	Part No	Part Name	From Container	Current Location	Quantity
002761	S064654	AN4-16A	Bolt	S060052	ST343	2
002761	S064653	AN4-25A	Bolt	FM137615	ST342	4
002761	S064651	AN4-27A	Bolt	S019361	ST342	4
002761	F161544	D3572-041	Guide		ST256	1
002761	S060342	D412-702-311	Harness Assembly	S060321	ST468	1
002761	S060339	D412-702-313	Harness Assembly	S060327	ST468	1
002761	S060345	D412-702-321	Harness Assembly	S060315	ST468	1
002761	S060338	D412-702-323	Harness Assembly	F161903	ST468	1
002761	S064640	MS21042L4	Nut	S045901	ST303	6
002761	S064639	NAS1149D0463J	Washer	S045845	ST263	20

Note: Ad hoc query view of Part.dbo.Container where Container.Active = 1.

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D3572-041 x1

QTY -337	QTY -341	QTY -343	QTY -345	QTY -347	QTY -349	QTY -351	Part Number	Description
X							D214-702-337	Dart 5-Man 3 Point Aft Facing Shoulder Harness Kit, for 214 Aircraft
	X						D412-702-341	Dart 13-Man 3-Point Shoulder Harness Kit
		X					D412-702-343	Dart 5-Man 3-Point Forward Facing Shoulder Harness Kit
			X				D412-702-345	Dart 4-Man 3-Point Aft Facing Shoulder Harness Kit
				X			D412-702-347	Dart 4-Man 3-Point Side Facing Shoulder Harness Kit
					X		D412-702-349	Dart 1-Man 3-Point Forward Facing Shoulder Harness Kit
						X	D412-702-351	Dart 1-Man 3-Point Shoulder Harness Kit
	1	1		1	1		D412-702-059	GROMMET KIT
	2	1		1			D412-702-301	HARNESS ASSEMBLY
	2	1		1			D412-702-303	HARNESS ASSEMBLY
	1	1			1		D412-702-305	HARNESS ASSEMBLY
	1	1				1	D412-702-307	HARNESS ASSEMBLY
	1	1					D412-702-309	HARNESS ASSEMBLY
1	1		1				D412-702-311	HARNESS ASSEMBLY
1	1		1				D412-702-313	HARNESS ASSEMBLY
	1			1			D412-702-315	HARNESS ASSEMBLY
	1			1			D412-702-317	HARNESS ASSEMBLY
1							D412-702-319	HARNESS ASSEMBLY
1	1		1				D412-702-321	HARNESS ASSEMBLY
1	1		1				D412-702-323	HARNESS ASSEMBLY
	2	2				1	D3542-1	BRACKET
	7	3		4	1		D3571-1	GUIDE
	2	2				1	D3571-3	GUIDE
	2		2				D3572-041	GUIDE ASSEMBLY
	12	6		6	2		D3578-041	DOUBLER
	2	2				1	D3610-041	BRACKET
	2	2				1	D3618-1	CAP
				2			D3677-1	SPACER
	9	5		4	1	1	D3761-1-041	HOOK AND LOOP STRIP
1							D3920-041	SEATBELT GUIDE ASSEMBLY
2							D3920-5	SEATBELT GUIDE
	4	4				2	AN4-10A	BOLT
1	2		2				AN4-16A	BOLT
1							AN4-21A	BOLT
7	4		4				AN4-25A	BOLT
	4		4				AN4-27A	BOLT
	2	2				1	AN4-44A	BOLT
18	26	6	20			3	AN960JD416	WASHER (OR NAS1149D0463J)
	4	4				2	AN960JD416L	WASHER (OR NAS1149D0416J)
	24	12		12	4		CR3212-4-4	RIVET
9	12	6	6			3	MS21042L4	NUT (OR MS21042-4)
				6			MS21069L3	ANCHOR NUT
	2	2				1	MS24693S274	SCREW
				2			MS24694S282	SCREW
	3	3			1		MS24694S56	SCREW
	10	2		8			MS24694S58	SCREW
	1	1			1		MS24694S60	SCREW

Change Record

Part Number D412-702-345Page 6 of 1

Description 4 MAN SHOULDER HARNESS, 3 POINT, AFT FACING

[illegible]

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐
OTHER : _____					